

# OFFER

1101 DX  
AUTOMATIC CNC DRILLING LINE  
SERIAL NUMBER 31303 – MANUFACTURING YEAR 2008  
PURCHASED AS SEEN

**FICEP S.p.A**

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# SECOND-HAND 1101 DX AUTOMATIC CNC DRILLING LINE



## 1101DX

### Main Technical Specifications

#### Profiles to be processed

• Section volume	max.mm	1100 x 1100
	min.mm	80 x 80
• Bar length	max. mt	12

#### Drilling Capacity

• Drill heads	no.	1
• Spindles per vertical drill head	no.	1
• Drilling diameter	max. mm	40
• Power per head (a.c.)	kW	7,5
• Program controlled spindle rotation speed with continuous variation	RPM	180 - 1500

#### Other Specifications

• X axis positioning speed (portal)	mt/min.	35
• Y axis positioning speed (drill head)	mt/min.	12

**NOTE:** Dimensional tolerances of the raw sections are to UNI 5783-5784/73 standards.

## SYSTEM CONFIGURATION

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**IC PROFILE SUPPORTING SYSTEM**

IC-01 Guideway with fixed bed (for 12 mt long bars)

**WU WORKING UNITS**

WU-01 Mobile column for drilling unit positioning

WU-02 Monospindle horizontal drill head

WU-03 Clamping device

WU-04 Device for position survey

**HY HYDRAULIC SYSTEM**

HY-01 Hydraulic power pack

**EL ELECTRIC SYSTEM**

EL-01 On board distribution system

EL-02 Electric cabinet

**CN FICEP CONTROL UNIT**

**PA STANDARD PAINTING**

**TD TECHNICAL DOCUMENTATION**

**SP SAFETY PROTECTIONS**

SP-01 Protections on the machine (included)

SP-02 Outside protections (excluded)

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**CONDITIONS OF SUPPLY**

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<b>P</b>	<b>PRICE</b>	POA
<b>D</b>	<b>DELIVERY TIME</b>	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
<b>PK</b>	<b>PACKING</b>	Included
<b>DT</b>	<b>DELIVERY TERMS</b>	Ex our Gazzada works
<b>PT</b>	<b>PAYMENT TERMS</b>	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

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