

# OFFER

**SECOND-HAND 601 DE**  
AUTOMATIC CNC DRILLING UNIT  
SERIAL NUMBER 32362 – MANUFACTURING YEAR 2010  
PURCHASED AS SEEN

**FICEP S.p.A**

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## MAIN TECHNICAL SPECIFICATIONS

### *Profiles to be processed*

Section volume	max. mm	610 x 610
	min. mm	50 x 50
Bar length	max. mt	12

### *Drilling Capacity*

Drill heads	no.	1
Spindles per vertical drill head	no.	1
Drilling diameter	max. mm	40
Power per head (a.c.)	kW	7,5
Program controlled spindle rotation speed with continuous variation	RPM	180 - 1500

### *Other Specifications*

X axis positioning speed (portal)	mt/min.	35
Y axis positioning speed (drill head)	mt/min.	12

NOTE: Dimensional tolerances of the raw sections are to UNI 5783-5784/73 standards.

## SYSTEM CONFIGURATION

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<b>IC</b>	<b>PROFILE SUPPORTING SYSTEM</b>
IC-01	Guideway with fixed bed (for 12 mt long bars)
<b>WU</b>	<b>WORKING UNITS</b>
WU-01	Mobile column for drilling unit positioning
WU-02	Monospindle horizontal drill head
WU-03	Clamping device
WU-04	Device for position survey
<b>HY</b>	<b>HYDRAULIC AND PNEUMATIC SYSTEM</b>
HY-01	Hydraulic and pneumatic system with power pack
<b>EL</b>	<b>ELECTRIC SYSTEM</b>
EL-01	On board distribution system
EL-02	Electric cabinet
<b>CN</b>	<b>FICEP CONTROL UNIT</b>
<b>PA</b>	<b>STANDARD PAINTING</b>
<b>TD</b>	<b>TECHNICAL DOCUMENTATION</b>
<b>SP</b>	<b>SAFETY PROTECTIONS</b>
SP-01	Protections on the machine (included)
SP-02	Outside protections (excluded)

## CONDITIONS OF SUPPLY

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<b>P</b>	<b>PRICE</b>	POA
<b>D</b>	<b>DELIVERY TIME</b>	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
<b>PK</b>	<b>PACKING</b>	Included
<b>DT</b>	<b>DELIVERY TERMS</b>	Ex our Gazzada works
<b>PT</b>	<b>PAYMENT TERMS</b>	<b>20%</b> downpayment with the order, <b>80%</b> balance upon advice of goods ready for shipment

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