

# OFFER

## SECOND HAND LINE

P803A

CNC PLATE PUNCHING LINE

SERIAL NUMBER: 26629 – MANUFACTURING YEAR: 2002

PURCHASED AS SEEN

**FICEP S.p.A**

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## MAIN TECHNICAL SPECIFICATIONS

Plate size	min.mm	100 x 100
	(without repositioning) max.mm	500 x 1000
	max.mm	500 x *

*\* the coordinate table enables pincher repositioning, so that the maximum length is in relation to the maximum weight of the plate*

Maximum weight at a standard positioning speed	kg	100
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*at a reduced speed, it is possible to position a plate up to 250 kgs' weight*

Plate thickness to be processed with standard pinchers (for punching)	min.mm	3
	max.mm	25

X axis positioning stroke	mm	1000
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Y axis positioning stroke	mm	500
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### **Punching Capacities**

Max. punching diameter (with standard tool)	mm	46
Selectable punches, independently controlled	no.	3
Available punching force	kN	800
Punching thickness, with shear strength 400 N/mm <sup>2</sup>	mm	30 mm diameter through 20 mm

**NOTE:** Dimensional tolerances of the raw sections are to UNI 5783-5784/73 standards

## SYSTEM CONFIGURATION

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**CT      LOADING / UNLOADING GROUP**

CT-01      Coordinate Table

CT-02      Supporting Table with balls

**WU      WORKING UNITS**

WU-01      Hydraulic punching unit with 3 punches

**HY      HYDRAULIC SYSTEM**

HY-01      Hydraulic power pack

HY-02      Pneumatic System

**EL      ELECTRIC SYSTEM**

EL-01      On board distribution system

EL-02      Electric cabinet

**CN      FICEP CNC Control System**

**PA      STANDARD PAINTING**

**TD      TECHNICAL DOCUMENTATION**

**SP      SAFETY PROTECTIONS**

SP-01      Protections on the machine (included)

SP-02      Outside protections (excluded)

## CONDITIONS OF SUPPLY

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<b>P</b>	<b>PRICE</b>	POA
<b>D</b>	<b>DELIVERY TIME</b>	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
<b>PK</b>	<b>PACKING</b>	Included
<b>DT</b>	<b>DELIVERY TERMS</b>	Ex our Gazzada works
<b>PT</b>	<b>PAYMENT TERMS</b>	<b>20%</b> downpayment with the order, <b>80%</b> balance upon advice of goods ready for shipment

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