

OFFER

SECOND-HAND LINE TIPO A25
AUTOMATIC CNC DRILLING & THERMAL CUTTING SYSTEM FOR
LARGE PLATES
SERIAL NUMBER 26887 – MANUFACTURING YEAR 2001

FICEP S.p.A

HEADQUARTERS: Via Matteotti, 21 - 21045 Gazzada Schianno VA - Italy
T. +39 0332 876 111 - F. +39 0332 462 459
email: ficep@ficep.it - www.ficepgroup.com



TIPO A25

Main Technical Specifications

Specifications of the large plate to be processed (entry side):

• Length	min. mm	2500
	max. mm	4000
• Width	min. mm	200
	max. mm	2500

Specifications of the processed piece (exit side):

• Length	min. mm	200
• Width	min. mm	150

Drilling capacities:

• Vertical drill heads	no.	1
• Spindles per vertical drill head	no.	1
• Maximum hole diameter	mm	40
• Maximum thickness that can be drilled	mm	60
• Spindle rotation motor (a.c.)	kW	11
• Spindle rotation speed with continuous adjustment from program	RPM	from 180 to 1500

Other Specifications:

• Thickness of the large plate	min. mm	10
	max. mm	60
• Positioning weight	max. kg.	5000
• Linear weight of the large plate	max. kg/m	750
• Longitudinal transferring speed	max. m/min.	30
• Cross positioning speed	m/min.	30
• Working level's height	mm	850

SYSTEM CONFIGURATION

IC MATERIAL INFEEED CONVEYOR (FOR 4 MT LONG PLATES)

IC-01 Carriage supporting structure

IC-02 Carriage

IC-03 Idle rolls rollerway

WU WORKING UNITS

WU-01 Fixed frame with cross-guide positioning system

WU-02 Monospindle vertical drill head

OWU-01 Tool-change system

OWU-04 Marking Unit with 36 positions Mod.MKT36N (n.1 set of marking characters included)

CU THERMAL CUTTING UNIT

CU-1 Torch for oxycutting

OC MATERIAL OUTFEED CONVEYOR

OC-1 Idle rolls Element (length :1200mm)

OOC-02 Attachment to unload processed pieces

HY HYDRAULIC AND PNEUMATIC SYSTEM

HY-01 Hydraulic power pack

HY-02 Pneumatic system

EL ELECTRIC SYSTEM

EL-01 On board distribution system

EL-02 Electric cabinet

CN FICEP CONTROL UNIT

PA STANDARD PAINTING



SECOND-HAND TIPO A25

AUTOMATIC CNC DRILLING & THERMAL CUTTING SYSTEM FOR
LARGE PLATES

TD	TECHNICAL DOCUMENTATION
SP	SAFETY PROTECTIONS
SP-01	Protections on the machine (included)
SP-02	Outside protections (excluded)



CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

Your personal data will be processed as per art. 13 and 14 of the EU Regulation 2016/679. Full declaration available on www.ficepgroup.com/privacy.

FICEP SPA