

OFFER

SECOND-HAND LINE TIPO D4

CNC LINE FOR THE PROCESSING OF FLATS
SERIAL NUMBER 31134 – MANUFACTURING YEAR 2008
PURCHASED AS SEEN

FICEP S.p.A

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TIPO D₄

Main Technical Specifications

Profiles to be processed

• Flats	min.mm	50 x 6
	max. mm	510 x 25
• Angles (with optional shear and vertical punching unit)	min.mm	50 x 50 x 6
	max. mm	150 x 150 x 16
• U-channels (punching on web – pre-cut at length)	min.	80
	max.	200
• Minimum profile length	mm	2500
• Maximum profile length (infeed)	mm	12000
• Maximum profile length (outfeed)	mm	12000

Punching Capacity

• Maximum punching force	kN	1100
• Hole diameter through thickness:		
- N/mm ² 410	mm	35 x 25
- N/mm ² 510	mm	35 x 19
• Maximum punching diameter with standard tool	mm	46
• Number of punches	No.	4

Shearing Capacity

• Maximum available shearing strength	kN	2200
• Maximum flat size	mm	510 x 25

SYSTEM CONFIGURATION

IC	Infeed conveyor
IC-01	Carriage supporting structure
IC-02	Carriage
IC-03	Idle rolls rollerway
IC-04	Device for bar length survey
OIC-01	Infeed conveyor extension for 12 mt long bars
WU	Working units
WU-01	Working units positioning system
WU-02	Punching unit
WU-03	Shearing unit for flats
WU-04	Hold-downs system
OWU-01	Marking unit with 36 positions mod. MKT 36 N (no. 1 set of marking characters is included)
OWU-02	Angles shearing and punching (for vertical flange) group (dimensions min 50x50x6 / max 150x150x16)
OC	Outfeed conveyor
OOC-01	Outfeed conveyor for 12 mt long bars
HY	Hydraulic and pneumatic system
HY-01	Hydraulic power pack
HY-02	Pneumatic system
EL	Electric system
EL-01	On board distribution system
EL-02	Electric cabinet
CN	Ficcep control unit
PA	Standard painting
TD	Technical documentation
SP	Safety Protections (EC Norms)
SP-01	Protections on the machine (included)
SP-02	Outside protections (excluded)

CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex our Gazzada works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

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