

OFFER

SECOND-HAND LINE TIPO D4

CNC LINE FOR THE PROCESSING OF FLATS
SERIAL NUMBER 35107 – MANUFACTURING YEAR 2017
PURCHASED AS SEEN

FICEP S.p.A

HEADQUARTERS: Via Matteotti, 21 - 21045 Gazzada Schianno VA - Italy
T. +39 0332 876 111 - F. +39 0332 462 459
email: ficep@ficep.it - www.ficepgroup.com



MAIN TECHNICAL SPECIFICATIONS

Profiles to be processed

Flats	min.mm	50 x 6
	max. mm	510 x 25
Angles <i>(only with optional punching and cutting system for angles)</i>	min.mm	50 x 50 x 6
	max. mm	200 x 200 x 16
U-channels <i>(punching on web - precut at length)</i>	min.mm	80
	max. mm	200
Minimum profile length	mm	2500
Maximum profile length (standard version)	mm	6000

Punching Capacity

Maximum available punching force	kN	1100
Hole diameter through thickness:		
- N/mm ² 410	mm	35 x 25
- N/mm ² 510	mm	35 x 19
Maximum punching diameter with standard tool	mm	46
Punching tools	No.	4

Shearing Capacity

Maximum available shearing strength	kN	2200
Maximum flat size	mm	510 x 25

SYSTEM CONFIGURATION

IC INFEED CONVEYOR (FOR BARS UP TO 12 MT)

- IC-01 Carriage supporting structure
- IC-02 Carriage
- IC-03 Idle rolls rollerway
- IC-04 Device for bar length survey
- OIC-01 Infeed conveyor extension for 12 mt long bars

WU WORKING UNITS

- WU-01 Working units positioning system
- WU-02 Punching unit
- WU-03 Shearing unit for flats
- WU-04 Hold-downs system
- OWU-01 Marking unit with 38 positions mod. MKT 38 N (no. 1 set of marking characters is included)
- OWU-03 Angles punching (vertical flange) and shearing (with double-cut shear) group
- OWU-04 Drilling unit
- OWU-04/1 Tool-changer system with 4 positions for drilling unit

OC OUTFEED CONVEYOR

- OOC-01 Outfeed conveyor for 6 mt long bars

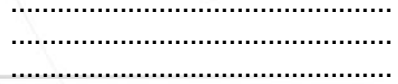
HY HYDRAULIC AND PNEUMATIC SYSTEM

- HY-01 Hydraulic power pack
- HY-02 Pneumatic system

EL ELECTRIC SYSTEM

- EL-01 On board distribution system

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EL-02	Electric cabinet
CN	FICEP CONTROL UNIT
PA	STANDARD PAINTING
TD	TECHNICAL DOCUMENTATION
SP	SAFETY PROTECTIONS (EC NORMS)
SP-01	Protections on the machine (included)
SP-02	Outside barriers (excluded)

CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex our Gazzada works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

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